

PATENT  
ESPD:012

**APPLICATION FOR UNITED STATES LETTERS PATENT**

**for**

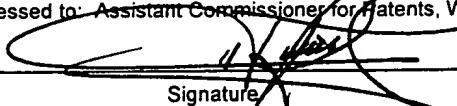
**TABLE SAW**

**by**

**William Lane, John Bartlett, John LaBallister**

**James Hilliard, William Dicke**

**Keith Schoene, Daniel Terpstra**

EXPRESS MAIL MAILING LABEL	
NUMBER	EM219669804 US
DATE OF DEPOSIT	May 9, 1997
I hereby certify that this paper or fee is being deposited with the United States Postal Service "EXPRESS MAIL POST OFFICE TO ADDRESSEE" service under 37 C.F.R. 1.16 on the date indicated above and is addressed to: Assistant Commissioner for Patents, Washington D.C. 20231.	
 Signature	

## BACKGROUND OF THE INVENTION

The present invention relates to an improved saw. More particularly, the present invention relates to an improved table saw.

Table saws have a rotating saw blade extending through their upper surface for cutting workpieces positioned on the upper surface of the table saw. Typically, table saws are used for cross cutting (transverse cutting to the length of the workpiece), bevel cutting (at an angle to the length of the workpiece), and rip cutting (longitudinal along the length of the workpiece). For cross cutting and bevel cutting, an angularly and laterally adjustable fixture or fence is used, whereas for rip cutting, a separate rip fence must be used to hold the workpiece in the desired position for the longitudinal or rip cutting that is to be performed.

Prior art table saw designs have several disadvantages. The locking lever assembly for the fence of some prior art table saw designs are a three piece sheet metal and die cast assembly. The wear plate and cam arrangement of these prior art designs can wear prematurely.

Another disadvantage of prior art table saws is the method of aligning the fence channel parallel to the blade. In some prior art table saws, the fence channel is fastened to the head by two adjustment screws in oversized holes. The oversized holes in the channel allows the channel to move relative to the head. However, in most of these prior art table saws, the fence is preferably locked prior to the tightening of the adjustment screws. The locking of the fence can bind the adjustment screws against the oversized holes and, thus, prevent the full range of adjustment. As a result, the benefit of the oversized holes is thereby lost.

Many prior art table saws do not have fences that can be lifted off the table at any given location. Moreover, the head of the fence assembly of most, if not all, prior art table saws binds against the rails of the saw as the fence is relocated. The binding of the fence assembly head with the rail causes the fence to misalign and causes excessive wear.

The microadjust assembly for the fence of most prior art table saws consists of a gear that engages a toothed rack. This assembly requires stamped metal pieces to be precisely mounted and matched to a rail and, thus, is expensive. Moreover, this type of

1 assembly requires manual adjustment. Additionally, the fence assemblies of many prior  
2 art table saws have a two-piece roller glide and locking pawl that is difficult to move and  
3 more apt to have excessive wear due to the multiple parts.

4 Other prior art table saws have miter gauges that do not have convenient  
5 engagement pins and that do not provide sufficiently positive adjustment capabilities.  
6 Also, some prior art table saws have belt guards that require the operator to completely  
7 remove the belt guard prior to removing the belt from the pulley.

8

## 9 SUMMARY OF THE INVENTION

10 The table saw of the present invention includes an improved fence assembly to  
11 overcome several of the above-mentioned disadvantages of the prior art table saws. For  
12 instance, the fence assembly of the present invention has a one-piece locking assembly.  
13 The operation (locking) of the one-piece assembly of the present invention is primarily  
14 accomplished by a one-piece injection-molded plastic handle and cam. In addition, the  
15 wear plate is not a separate part; rather, it is die cast as part of the fence head. Also, ball  
16 bearings provide the wear surfaces, rather than wear plates. Consequently, this improved  
17 locking assembly allows for a smoother action and longer life over previous designs.

18 The fence assembly of the present invention also provides for a pivot pin that  
19 extends from the fence head and engages a socket in the channel assembly (alternatively,  
20 the pivot pin can extend from the channel assembly and engage in a socket in the head).  
21 In either embodiment, the pin provides two important functions: (1) it provides a pivot  
22 point for adjustment, and (2) it absorbs shear load that occurs when the fence is locked,  
23 thereby allowing the operator to lock the fence in precise alignment without eliminating  
24 the clearance between the adjustment screws and their respective adjustment holes. As a  
25 result, this structural configuration allows the fence to be locked while forcing the head  
26 firmly against the front of the rail, thus allowing both the fence and head to be in precise  
27 alignment without binding the adjustment screws before they are tightened.  
28 Consequently, this arrangement allows the operator to tighten the adjustment screws to  
29 secure alignment of the head to the channel without moving (and thus misaligning) either  
30 the channel or head during tightening.

The fence assembly of the present invention also combines a self-aligning capability with a lift-off feature. The self-aligning feature is accomplished by a rail groove in the bottom of the head assembly that has a radius that matches the radius of a “knob” portion of the front saw rail.

5 The fence assembly of the present invention also includes an improved  
6 microadjust assembly that comprises a spring-loaded rubber tip with a knob handle. The  
7 operator pushes the knob handle to engage the rubber tip to the underside of the front rail.  
8 The operator then turns the knob handle causing the rubber tip to rotate, which in turn,  
9 moves the head and rail assembly along the front and rear table rails. The fence assembly  
10 of the present invention also includes a one-piece locking pawl and glide that engages the  
11 rear saw rail. The improved one-piece design uses a low friction surface for a smooth and  
12 easy relocation of the fence assembly.

13 Another aspect of the present invention is an improved miter gauge design that  
14 allows for a more positive adjustment than prior miter gauges. The improved adjustment  
15 is accomplished through the combination of an easy-to-use index pin and adjustment  
16 screws.

17 Another aspect of the present invention is a hinged belt guard which allows the  
18 operator to remove a belt from a pulley without having to completely remove the belt  
19 guard.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

23 FIGURE 1 is a front view of the preferred embodiment of the table saw of the  
24 present invention.

26 FIGURE 2 is a side view of the preferred embodiment of the table saw of the  
27 present invention.

29 FIGURE 3 is a perspective view of the preferred embodiment of the fence  
30 assembly of the table saw of the present invention.

1  
2       FIGURE 4 is a cross-sectional view of the preferred embodiment of the fence  
3 assembly of the table saw of the present invention.  
4

5       FIGURE 5 is a side view of the preferred embodiment of the fence assembly of  
6 the table saw of the present invention.  
7

8       FIGURE 6 is a top view of the preferred embodiment of the fence assembly of the  
9 table saw of the present invention.  
10

11       FIGURE 7 is an end view of the preferred embodiment of the fence assembly of  
12 the table saw of the present invention.  
13

14       FIGURE 8 is a perspective view of the preferred embodiment of the miter gauge  
15 of the table saw of the present invention.  
16

17       FIGURE 9 is a side view of the preferred embodiment of the miter gauge of the  
18 table saw of the present invention.  
19

20       FIGURE 10 is a top view of the preferred embodiment of the miter gauge of the  
21 table saw of the present invention.  
22

23       FIGURE 11 shows the hinged belt guard in the closed position.  
24

25       FIGURE 12 shows the hinged belt guard in the open position.  
26

27       While the invention is susceptible to various modifications and alternative forms,  
28 specific embodiments have been shown by way of example in the drawings and will be  
29 described in detail herein. However, it should be understood that the invention is not  
30 intended to be limited to the particular forms disclosed. Rather, the invention is to cover

1 all modifications, equivalents and alternatives following within the spirit and scope of the  
2 invention as defined by the appended claims.

3

#### 4 **DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS**

5  
6  
7

8  
9  
10  
11  
12

The present invention is an improved table saw. Figure 1 is a front view of the preferred embodiment of the table saw 10 of the present invention. Table saw 10 includes fence assembly 12 and miter gauge assembly 14. Table saw 10 also includes a saw blade 16 with a guard 18, a table 20 with an upper surface 22, a base 24 and a front rail 26. Figure 2 is a side view of the preferred embodiment of the table saw 10 of the present invention. Figure 2 also shows handle cam 28 and microadjust assembly 30 of the preferred embodiment of fence assembly 12 of table saw 10 of the present invention.

13

Figure 3 is a perspective view of the preferred embodiment of fence assembly 12 of the present invention. Fence assembly 12 provides alignment for the cutting of a workpiece on table saw 10. Fence assembly 12 includes a fence channel assembly 32 which extends substantially across the upper surface 22 of table 20. Fence assembly 12 is slidably engaged with front rail 34 and rear rail 36. Fence assembly 12 includes a first end 38 and a second end 40. First end 38 of fence assembly 12 further includes a head assembly 42. Fence assembly 12 is shown in cross-sectional view in Figure 4 and in side, top and end view in Figures 5, 6 and 7, respectfully. Fence assembly 12 further includes locking pawl 44 proximate second end 40 of fence channel assembly 32. The head assembly 42 includes a handle cam 46 for engaging locking pawl 44 such that locking pawl 44 applies a clamping pressure on rear rail 36. The clamping pressure applied by locking pawl 44 into rear rail 36 maintains fence assembly 12 in a stationary position. Handle cam 46 is rotatably mounted to fence channel assembly 32 by at least one annular bearing 48. Preferably, two annular bearings 48 rotatably receive and operatively mount handle cam 46 to fence channel assembly 32. Handle cam 46 is preferably constructed out of a single piece of material such as injection-molded plastic. However, handle cam 46 can be constructed out of more than one material and can be formed into many different shapes.

1 Handle cam 46 is operatively connected to the first end of rod fence lock 50. The  
2 second end of rod fence lock 50 is operatively connected to locking pawl 44. Locking  
3 pawl 44 is preferably constructed of a single material and slidably engages rear rail 36.  
4 However, locking pawl 44 can be constructed out of more than one material and can be  
5 formed into many different shapes.

6 Fence assembly 12 is locked into position on upper surface 22 of table 20 for a  
7 predetermined distance from saw blade 16 by movement of handle cam 46. When handle  
8 cam 46 is in its up position, there is no tension pressure applied to rod fence lock 50, and  
9 therefore, no clamping pressure applied to rear rail 36 by locking pawl 44. However,  
10 when handle cam 46 is pushed downward by an operator, the camming portion 52 of  
11 handle cam 46 provides a tension force to rod fence lock 50. The tension force applied to  
12 rod fence lock 50 causes locking pawl 44 to apply a clamping pressure to rear rail 36 and,  
13 thus, secures fence assembly 12 in place at a predetermined distance from saw blade 16.  
14 Handle cam 46 rotates within annular bearings 48, and therefore, annular bearings 48  
15 provide the wear surface for handle cam 46. The use of the bearings 48 as the wear  
16 surfaces is an improvement over prior art fence locking assemblies wherein the wear  
17 surface is a plate. The handle cam 46 and annular bearings 48 provide a smoother action  
18 and longer life over prior art fence assemblies having a plate as a wear surface.

19 It is necessary for the operator of the table saw 10 to, at least initially, set the  
20 position of fence channel 32 so that it is in parallel alignment to saw blade 16. The  
21 preferred embodiment of fence assembly 12 (Figs. 3-7) comprises a fence channel  
22 assembly 32 and a head assembly 42. Fence channel assembly 32 further includes a  
23 fence channel 54 and housing 56. Housing 56 includes at least one oversized adjustment  
24 hole 58 to receive at least one adjustment screw 66. As shown in Figure 4, head  
25 assembly 42 includes a head 60, which further includes an upwardly extending pin 62.  
26 Housing 56 includes a socket 64 to receive pin 62. Alternately, as shown in Figure 5, pin  
27 62 may downwardly extend from housing 56 and engage socket 64 in head 60. Although  
28 in the preferred embodiment, pin 62 extends upward from head 60 and engages socket 64  
29 in housing 56, it is believed that either structural arrangement will accomplish the desired  
30 result.

1        In either embodiment, pin 62 provides at least two important functions: (1) it  
2 provides a pivot point for adjustment, and (2) it absorbs shear load that occurs when fence  
3 assembly 12 is locked, thereby allowing the operator to lock fence assembly 12 in precise  
4 alignment without eliminating the clearance between adjustment holes 58 and adjustment  
5 screws 66. This structural configuration allows fence channel 54 to be locked while  
6 forcing head 60 firmly against the front side of front rail 34; thus, allowing both fence  
7 channel 54 and head 60 to be in precise alignment without binding adjustment screws 66  
8 before they are tightened. Therefore, this structural arrangement allows the operator to  
9 tighten adjustment screws 66 to secure alignment of head 60 to fence channel 54 without  
10 moving (and possibly misaligning) either fence channel 54 or head 60 during tightening.

11       The fence assembly of the present invention also combines a self-aligning  
12 capability with a lift-off feature. More specifically, head 60 of head assembly 42 has a  
13 lower surface 70 and an upper surface 68. Lower surface 70 further includes a rail groove  
14 having a predetermined radius. The predetermined radius of the rail groove of lower  
15 surface 70 substantially matches the radius of a curved profile portion 72 of front rail 34.  
16 The substantially matched radii of the rail groove of lower surface 70 and curved profile  
17 portion 72 of front rail 34 allows gravity to "seat" the groove onto the knob portion 72 of  
18 front rail 34. The seating of the substantially matched radii causes head assembly 42, and  
19 thus, fence assembly 12, to align itself parallel to saw blade 16. This result is  
20 accomplished while maintaining the prior art existing structure of lift-off fence  
21 assemblies that provide for easy lift-off of the fence assembly from table 20 at any  
22 location on surface 22. Additionally, the underside of the rail groove of lower surface 70  
23 preferably includes a material that enhances the sliding engagement of the rail groove  
24 with front rail 34.

25       The fence assembly 12 of the present invention also includes an improved  
26 microadjust assembly comprising, in part, a spring-loaded bumper or rubber tip 74 and  
27 handle 76. To fine adjust the lateral position of fence assembly 12 with respect to saw  
28 blade 16, the operator pushes knob handle 76 to engage rubber tip (bumper) 74 to the  
29 underside of front rail 34. The operator then turns knob handle 76 causing rubber tip 74  
30 to rotate. The rotation of rubber tip 74 moves head assembly 42 and fence assembly 12 to

1 move along front rail 34 due to the friction contact between rubber tip 74 and front rail  
2 34. Once the lateral position of fence assembly 12 is finely adjusted, the operator  
3 removes pressure from knob handle 76. Release of knob handle 76 causes spring 102 to  
4 disengage rubber tip 74 from front rail 34, thereby preventing inadvertent  
5 microadjustment of fence assembly 12. While rubber tip 74 is preferably an elastomeric  
6 or rubber material, other materials may provide the desired results of a low cost  
7 microadjust assembly of which itself does not require adjustment.

8 The table saw of the present invention also includes an improved miter gauge  
9 assembly 78. The preferred embodiment of the miter gauge assembly 78 of the present  
10 invention is shown in Figures 8, 9 and 10. Figure 8 shows the miter gauge assembly 78  
11 in perspective view, while Figures 9 and 10 show the miter gauge assembly 78 in side  
12 view and top view, respectively. The miter gauge assembly 78 of the present invention  
13 includes a gauge 80 pivotly connected to a rod 82. Miter gauge assembly 78 also  
14 includes a knob adjustment assembly 84 that, upon tightening (rotation), the knob  
15 adjustment assembly 84 secures gauge 80 in a predetermined fixed position with respect  
16 to rod 82. The miter gauge assembly 78 further includes at least one adjustable screw  
17 stop assembly 86 for providing fine adjustment of gauge 80 at a predetermined angle.  
18 The preferred embodiment of miter gauge 80 also includes a pin 88 that engages the  
19 adjustable screw stop assembly 86.

20 Gauge 80 of miter gauge assembly 78 includes at least one downwardly  
21 depending gauge extension 90 at a predetermined location on gauge 80. The downwardly  
22 depending gauge extension 90 further includes a threaded opening for receiving  
23 adjustable screw stop assembly 86. More particularly, adjustable screw stop assembly 86  
24 preferably comprises a screw 92 and a correspondingly fitting nut 94. Preferably, screw  
25 92 has a head end and a second end. The second end of screw 92 extends through nut 94,  
26 and then through the opening in downwardly depending gauge extension 90. Thus, the  
27 amount of extension of the second end of screw 92 through the opening is controlled by  
28 threading screw 92 in the downwardly depending gauge extension 90 and locking it in  
29 place with nut 94.

1 Pin 88 and screw 92 are in substantial vertical alignment such that when pin 88 is  
2 *at* *81*  
3 slidably extended toward gauge 80, the second end of screw 92 abuts pin 88. Thus, fine  
4 adjustment of miter gauge 80 at a predetermined angle is accomplished by controlling the  
5 amount of extension of the second end of screw 92 through the opening of gauge  
6 extension 90. When pin 88 is in its extended forward position (toward gauge 80), pin 88  
7 acts as a stop for rotation of gauge 80 to a predetermined location. To relocate gauge 80  
8 to a different angle position, the operator simply slides pin 88 to its extended back  
9 position. In the extended back position, pin 88 is no longer in the pathway of the  
10 adjustable screw stop assembly or assemblies 86. Once gauge 80 is near the next desired  
11 location of an adjustable screw stop assembly, the operator simply slides pin 88 to its  
12 forward extended position to provide an abutment surface for screw 92.  
13 *at* *82*

14 The present invention also includes a hinged belt guard 96 (shown in Figures 11  
15 and 12). The belt guard opens substantially in half at a hinge joint 98. The hinged belt  
16 guard allows the operator to remove a belt from the electric motor pulley (not shown)  
without having to completely remove the belt guard. The belt guard may also include an  
integally molded latch 100 for securing the guard in a closed position during operation.